

Rhyme Modular Seating Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®certified**
- 125kg** total weight
- 30.7% Recyclable** (foam, plinth, fixings and feet)
- 67% Reusable** (frame)
- 30% Recycled Content** (plinth and fixings)
- Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations** (HPD) reports available

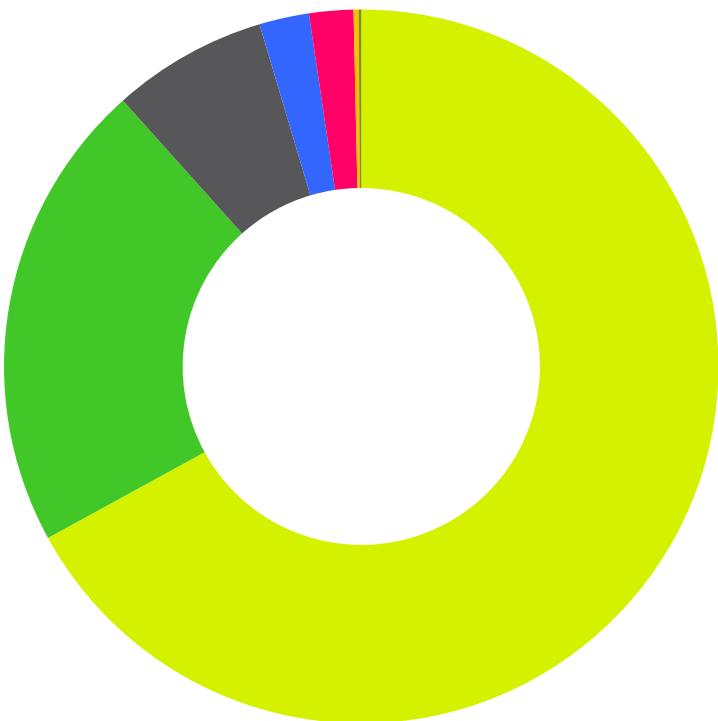
These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



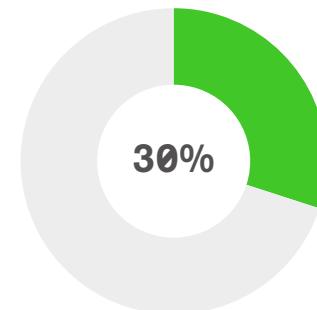
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Material Percentage Split

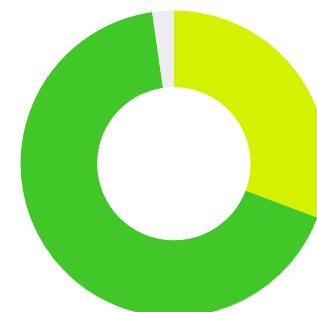
- | | |
|---|---|
| ● 67.02% Birch Plywood | ● 2.00% Polypropylene |
| ● 21.35% Mild Steel | ● 0.23% Mild Steel Zinc Plated |
| ● 7.03% CMHR Foam | ● 0.12% Stainless Steel |
| ● 2.25% Fabric | |



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Rhyme seating has a number of different modules within the range, all of which have a very similar percentage of materials within them.

For the purpose of this document we have a specific example from the range:

Rhyme End A

Rhyme seating is constructed with a CNC cut birch plywood frame. This method produces a very precise and stiff frame, ideal for the accuracy required in modular seating components. The frame is then covered with CMHR foams, then upholstered with the customer selected fabric.

The plinth is constructed from laser cut and bent mild steel, this is then finished with polyester powder coat. All components could be separated by hand for end of life recycling.



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Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone.

A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.

